

5/23

| | | |
|-------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 23505 |
| Description: Bearing Assembly | Part Number: | D3183-045 |
| Dwg: D3183 Rev. C | Qty: | 32 Kit(s) |
| | | Page 1 of 1 |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|---|-----|----------|-----|
| 1 | DC | Issue Traveler Dwg not required | JK | 05.06.03 | 32 |
| 2 | MC | Turn D3183-9 Cap as per Folio FA388 Material: Ø1.00 Delrin Rod (M-DELRIN-RT.000) Identify as D3183-9 | JK | 05/06/03 | 32 |
| 3 | MC | Deburr | N/A | | |
| 4 | QC2 | Inspect parts as they come off the CNC machine | N/A | | |
| 5 | QC8 | Second check | N/A | | |
| 6 | GA | Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183. Pick: Qty Part Number Description Batch 1 D3183-5 Bearing 1321884 | JK | 05/06/03 | 32 |
| | | Identify as D3183-045 | | | |
| 7 | QC5 | Inspect work to Step 6 | JK | 05.06.06 | 32 |
| 8 | ST | Identify and Stock | JK | 05/06/06 | 32 |
| 9 | AC | Cost / part 9.07 | JK | 05/06/07 | 32 |
| 10 | DC | Close W/O 6.48 Inspect Level 21 | JK | 05.06.08 | 32 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A | 04.02.18 | New issue | KJ/DS | JK |

RELEASED
04.02.18

H:\Forms\

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
HawkesburyJun 03, 2005
10:33 am

Work Order No : 0023505
 Project Name : D3183-045
 Project For : WK523
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3183-045
 Description : Bearing Assembly
 Manufactured : Yes
 Amount Req'd : 32
 Amount Done : 0
 Start Date : 06-03-05
 Est Finish Date : 06-08-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | 0.00 | 0.00 | 0.00 | | |
| Production Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | 0.00 | 0.00 | 0.00 | | |
| CNC | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | 0.00 | 0.00 | 0.00 | | |
| Misc. | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden | 0.00 | 0.00 | 0.00 | | |
| Total Cost | 0.00 | 0.00 | 0.00 | | |
| Mark up | 0.000 | 0.000 | | | |
| Selling Cost | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | 0.00 | 0.00 |
| Profits/ (Loss) | 0.00 | 0.00 |